Description



These switches are used on machines where the hazardous conditions remain for a while, even after the machines have been switched off, for example because of mechanical inertia of pulleys, saw disks, parts under pressure



or with high temperatures. Thus, the switches can also be used if individual guards are only to be opened under certain conditions.

Versions with mode 1 and 3 (safety outputs active when guard closed and locked) are interlocks with guard locking acc. to ISO 14119; the product is labelled with the symbol shown

Maximum safety with a single device

PLe+SIL3

The NG series switches are constructed with redundant electronics. As a result, the maximum PL e

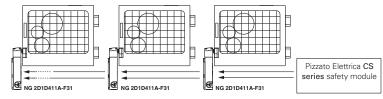
and SIL 3 safety levels can still be achieved through the use of a single device on a guard. This avoids expensive wiring in the field and allows faster installation. Inside the control cabinet, the two electronic safety outputs must be connected to a module suitable for managing devices with solid state outputs, or to a safety PLC.

Series connection of several switches

One of the most important features of the NG series is the possibility of connecting up to 32 sensors in series, while still maintaining the maximum safety levels PL e laid down in EN 13849-1 and SIL 3 acc. to EN IEC 62061:2021.

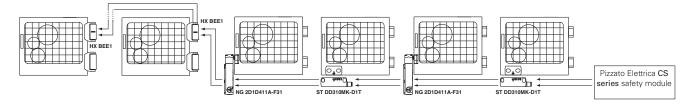
This connection type is permissible in safety systems which have a safety module at the end of the chain that monitors the outputs of the last NG switch.

The fact that the PL e safety level can be maintained even with 32 sensors connected in series demonstrates the extremely secure structure of each single device.



Series connection with other devices

The NG series features two safety inputs and two safety outputs, which can be connected in series with other Pizzato Elettrica safety devices. This option allows the creation of safety chains containing various devices. For example, stainless steel safety hinges (HX BEE1 series), transponder sensors (ST series) and door lock sensors (NG series) can be connected in series while still maintaining the maximum PL e and SIL 3 safety levels.



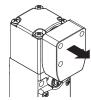
RFID actuators with high coding level



The NG series is provided with an electronic system based on RFID technology to detect the actuator. This allows to provide each actuator with different coding and makes it impossible to tamper with a device by using another actuator of the same series. Millions of different coding combinations are possible for the actuators. They are therefore classified as high level coded

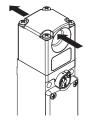
actuators, according to EN ISO 14119.

Holding force of the locked actuator



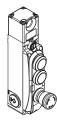
9750 The strong interlocking system guarantees a maximum actuator holding force of $F_{1max} = 9750$ N. This is one of the highest values currently available on the market today, making this device suitable for heavyduty applications.

Dustproof



The switch is provided with a through hole for inserting the actuator. Thanks to this unique feature, any dust that enters the actuator hole can always come out on the opposite side instead of remaining inside. Moreover, the lock pin is provided with a diaphragm seal, making the system suitable for critical environments with a high level of dust

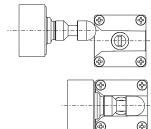
Integrated control devices



The switch is also available with elevated cover. Control devices such as buttons, emergency stop buttons, indicator lights or selectors can thereby be attached directly to the switch together with corresponding contact blocks.

The result is a compact solution with direct access to control devices without needing to install them separately on the switch panel or in their own housing. The devices can be illuminated and, thanks to the PUSH-IN spring-operated connections, wiring is quick and intuitive.

Centring



The switch is provided with a wide centring inlet for the actuator pin. This solution makes it easier to align the actuator and the opening hole on the head during installation. Moreover, this solution drastically reduces the probability of a collision between the switch and the actuator, making it possible to install the device even on inaccurately closing doors.

Push-in spring-operated connections



◆ pizzato

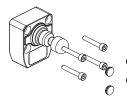
The switch is provided with a PUSH-IN type springoperated connection system on the inside. This technology allows wiring to be performed quickly and easily, as the wire just needs to be inserted into the appropriate hole in order to establish the electrical connection and automatically secure the wire. This operation can be performed with rigid or flexible wires with a crimped wire-end sleeve and requires no tools. Release is obtained by pressing the appropriate wire-releasing button.

Six LEDs for immediate diagnosis



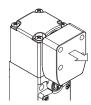
As the LEDs have been designed for quick immediate diagnosis, the status of each input and output is highlighted by one specific LED. This makes it possible to quickly identify the interruption points in the safety chain, which device is released, which door is opened and any errors inside the device. All of this at a glance, without needing to decode complex flashing sequences.

Protection against tampering



Each actuator of the NG series is supplied with four snap-on protection caps. Not only do the caps prevent dirt from accumulating and simplify cleaning, they also block access to the fastening screws of the actuator. As a result, standard screws can be used instead of tamper-proof screws.

Holding force of the unlocked actuator



The inside of each switch features a device which holds the actuator in its closed position. Ideal for all those applications where several guards are unlocked simultaneously, but only one is actually opened. The device keeps all the unlocked guards in their position with a retaining force of approx. 30 N, stopping any vibrations or gusts of wind from opening them.

Jointed actuator for inaccurately closing guards



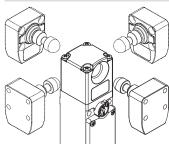
All NG series actuators are articulated, thereby allowing the actuator pin to be safely guided into the switch through the centring hole. As a result, the actuator and switch do not need to be precisely aligned during installation. In addition, the device can thereby be used on guards with a minimum actuation radius of 150 mm without the actuation pin needing to be angled.

Function for protecting against recoil forces



If a guard is closed too quickly or with so much force that the recoil would cause it to open again, a special function in the NG switch prevents locking. This function prevents the immediate locking of the guard if the lock signal is applied. This protects the switch against recoil forces that occur during instantaneous locking. This serves to protect the switch from damage and forces the operator to close the guard more gently.

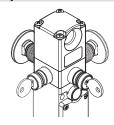
Head and devices with variable orientation



The system can be variably configured by loosening the 4 screws on the head.

The key release device and the escape release button can also be rotated and secured independently of one another in steps of 90°. The device can thus assume 16 different configurations.

Key release device and escape release button

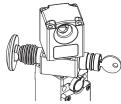


The key release device (auxiliary release) is used to permit unlocking of the actuator only by personnel in possession of the key. The device also functions with no power supply and, once actuated, prevents the guard from being locked.

The escape release button allows actuator release and immediate opening of the guard. Generally used in machines

within which an operator could inadvertently become trapped, it faces towards the machine interior, to allow the operator to exit even in the event of a power failure. The button has two stable states and can be freely extended in length with suitable extensions (see accessories). Both devices can be positioned on the four sides of the switch. As a result, it can be installed both towards the interior and towards the exterior of the machine.

Non-detachable head and release devices



The head and the release device can be rotated but cannot be detached from each other. This makes the switch more secure since the problem of incorrect assembly by the installer cannot occur; in addition, the risk of damage is lower (loss of small parts, penetration of dirt, etc.).

Three safety output actuation modes

MODE 2 MODE 3

The device is available with 3 different actuation modes for safety outputs:

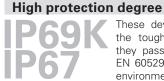
- mode 1: safety outputs active with inserted and locked actuator, for machines with inertia;

- mode 2: safety outputs active with inserted actuator, for machines without inertia;

- mode 3: a first safety output active with

actuator inserted and locked and a second safety output active with actuator inserted, for special applications.

1 110469 1



These devices are designed to be used in the toughest environmental conditions and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree

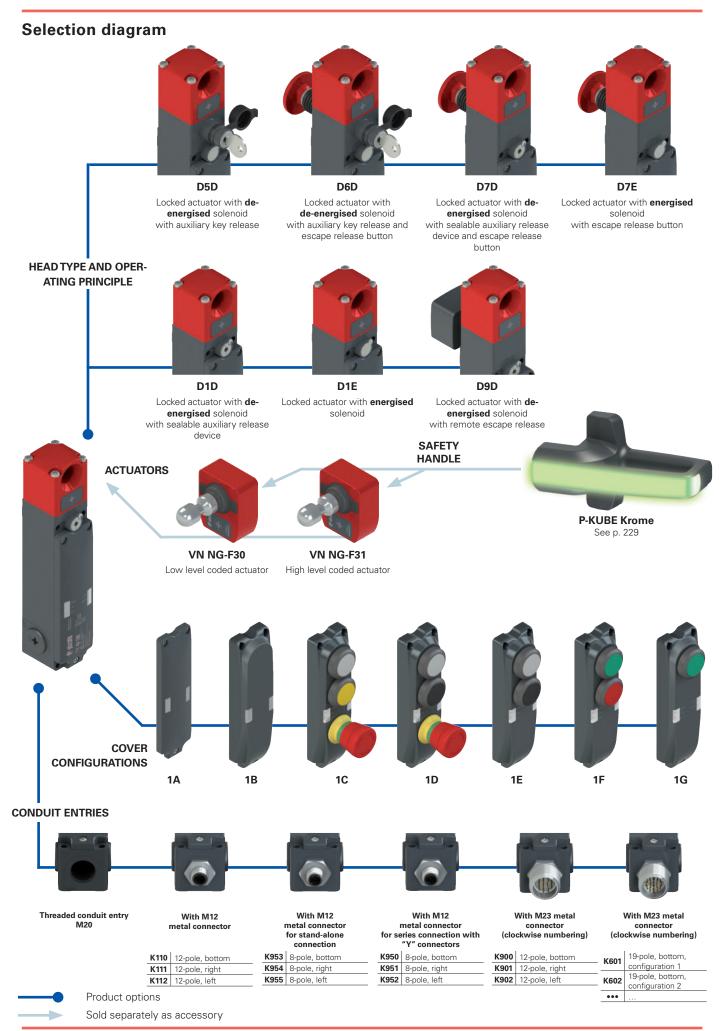
of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

External device monitoring



On request, the switch can be supplied with EDM function (External Device Monitoring). In this case, the switch itself checks the proper function of the devices connected to

the safety outputs. These devices (usually relays or safety contactors) must send a feedback signal to the EDM input, which checks that the received signal is consistent with the state of the safety outputs.





Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

NG 2D1D411A-F31E34K900LP30

Ope	rating principle
D1D	locked actuator with de-energised solenoid. With sealable auxiliary release device.
D1E	locked actuator with energised solenoid
D5D	locked actuator with de-energised solenoid. With auxiliary key release.
D6D	locked actuator with de-energised solenoid. With auxiliary key release and escape release button.
D7D	locked actuator with de-energised solenoid. With sealable auxiliary release device and escape release button.
D7E	locked actuator with energised solenoid. With escape release button.
D9D	locked actuator with de-energised solenoid. With remote escape release. (1)

(1) For the remote escape release, see page 203.

Inputs and outputs

2 safety inputs IS1, IS2

2 safety outputs 051, 052
2 safety outputs 0S1, 0S2
1 signalling output 03: actuator inserted
1 signalling output 04: actuator locked
14 or IE1/IE2 inputs for solenoid activation 1 reset input I3

Note: Supplied only together with actuator.

2 safety inputs IS1, IS2

2 safety outputs OS1, OS2 1 signalling output O3: actuator inserted signalling output O4: actuator locked 14 or IE1/IE2 inputs for solenoid activation 1 input I3: actuator programming / reset

2 safety inputs IS1, IS2 2 safety outputs OS1, OS2

1 signalling output O3: actuator inserted 1 signalling output O4: actuator locked 14 or IE1/IE2 inputs for solenoid activation 1 input I3: actuator programming / reset 1 feedback input EDM I5

2 safety inputs IS1, IS2

2 safety outputs OS1, OS2 1 signalling output O3: actuator inserted 1 signalling output FAULT O4 14 or IE1/IE2 inputs for solenoid activation

1 input I3: actuator programming / reset

2 safety inputs IS1, IS2 2 safety outputs OS1, OS2

1 inverted signalling output O3: actuator inserted 1 inverted signalling output O4: actuator locked 14 or IE1/IE2 inputs for solenoid activation 1 input I3: actuator programming / reset

Activation of OS outputs

mode 1: safety outputs OS1 and OS2 active with inserted and locked actuator

mode 2: safety outputs OS1 and OS2 active with inserted actuator

mode 3: safety output OS1 active with inserted and locked actuator, safety output OS2 active with inserted actuator

Release button length for max. 15 mm wall thickness (standard) LP30 for max. 30 mm wall thickness LP40 for max. 40 mm wall thickness LP50 for max. 50 mm wall thickness LP60 for max. 60 mm wall thickness other wall thicknesses on request

Pre-installed connectors							
	without connector (standard)						
K110	M12 metal connector, 12-pole, bottom						
K601	M23 metal connector, 19-pole, bottom, configuration 1						
K900	M23 metal connector, 12-pole, bottom						
K950	M12 metal connector, 8-pole, bottom, for series connection						
	other connectors on request						

For the complete list of possible combinations please contact our technical department.

Actuator extraction force

actuator extraction force 30 N (standard)

E34 actuator freely removable

Actuator

low level coded actuator VN NG-F30 F30 the switch recognises any type F30 actuator

high level coded actuator VN NG-F31 F31 the switch recognises one single type F31 actuator

Cover configurations

1A low cover (standard)

raised cover without holes

cover with white button / yellow button / emergency stop button with 1C rotary release

cover with white button / black button / emergency stop button with 1D rotary release

1E cover with white button / black button

1F cover with green button / red button

1G cover with green button

other configurations on request

Code structure for actuator

VN NG-F30

Actu	ator
F30	low level coded actuator the switch recognises any type F30 actuator
F31	high level coded actuator the switch recognises one single type F31 actuator



Main features

- Actuation without contact, using RFID technology
- Digitally coded actuator
- Actuator holding force: 9750 N
- SIL 3 and PL e with a single device
- Metal housing, three M20 conduit entries
- Protection degree up to IP67 and IP69K
- PL e also with series connection of up to 32 devices
- Signalling LEDs

Quality marks:









EC type examination certificate: M6A 075157 0023 Rev. 02 UL approval: F131787

TÜV SÜD approval: Z10 075157 0022 Rev. 02 EAC approval: RU C-IT.YT03.B.00035/19

In compliance with standards:

EN ISO 14119, EN 60947-5-3, EN 60947-1, IEC 60204-1, EN 60204-1, EN ISO 12100, IEC 60529, EN 60529, EN 61000-6-2, EN 61000-6-3, BG-GS-ET-19, IEC 61508-1, IEC 61508-2, IEC 61508-3, IEC 61508-4, SN 29500, EN ISO 13849-1, EN ISO 13849-2, EN IEC 62061, EN 61326-1, EN 61326-3-1, EN 61326-3-2, EN IEC 63000, ETSI 301 489-1, ETSI 301 489-3, ETSI 300 330, UL 508, CSA C22.2 No. 14.

Compliance with the requirements of:

Machinery Directive 2006/42/EC, EMC Directive 2014/30/EC, RED Directive 2014/53/EU, RoHS directive 2011/65/EU, FCC Part 15.

Features approved by UL

Electrical Ratings: 24 Vdc, 0,25 A.

Input supplied by Class 2 source or limited voltage limited

Environmental Ratings: Types 1, 4X, 12, 13 (versions without control devices), Type 1 (versions with control devices).

Features approved by TÜV SÜD

IP67, IP69K Protection degree: Ambient temperature: -20°C...+50°C -40°C...+75°C PL e, cat. 4. SIL 3 / SIL CL 3 Storage temperature: PL, category: SIĹ:

Tested according to: 2006/42/EC, EN IEC 60947-5-2:2020/A11:2022 EN 60947-5-3:2013, EN 61508-1:2010 (SIL 3), EN 61508-2:2010 (SIL 3), EN 61508-3:2010 (SIL 3), EN IEC 62061:2021 (maximum SIL 3), EN ISO 13489-1:2015 (PL e. Cat 4).

Please contact our technical department for the list of approved products

Technical data

Metal head and housing, baked powder coating

Three threaded conduit entries:

Protection degree:

Protection degree with control devices:

M20x1.5

IP67 acc. to EN 60529, IP69K acc. to ISO 20653

IP65 acc. to EN 60529 with cable gland of equal or higher protection degree

General data

Safety parameters	SIL	PL	Cat.	DC	PFH _D	MTTF _D
Monitoring function: actuator locked - Mode 1	3	е	4	High	1.15E-09	2968
Monitoring function: actuator present - Mode 2	3	е	4	High	1.15E-09	3946
Monitoring function: actuator locked - Mode 3	2	d	2	High	1.48E-09	2957
Monitoring function: actuator present - Mode 3	2	d	2	High	1.48E-09	3927
Dual-channel control for locking function of the actuator	3	е	4	High	1.51E-10	4011
Single-channel control for locking function of the actuator	2	d	2	High	1.51E-10	4011

Interlock with lock, no contact, coded: type 4 acc. to EN ISO 14119 Level of coding acc. to EN ISO 14119: low with F30 actuator High with F31 actuator Mission time: 20 years Ambient temperature:

Max. actuation frequency with actuator lock and release: 600 operating cycles/hour Mechanical endurance: Max. actuation speed

Min. actuation speed: Maximum force before breakage F_{1max}: Max. holding force F_{7h}

Maximum clearance of locked actuator: Released actuator extraction force:

-20°C ... +50°C

1 million operating cycles 0.5 m/s 1 mm/s 9750 N acc. to EN ISO 14119

7500 N acc. to EN ISO 14119 4 mm

Power supply electrical data

Rated operating voltage U Operating current at U voltage:

Rated insulation voltage U;

Rated impulse withstand voltage Uima External protection fuse:

Solenoid duty cycle:

Pollution degree:

Overvoltage category: Solenoid consumption: 24 Vdc ±10% SELV/PELV

40 mA min.; 0.4 A with activated solenoid; 1.2 A with activated solenoid and all outputs

at maximum power 32 Vdc 1.5 kV

2 A type gG or equivalent device

100% ED (continuous operation)

9 W max

3 acc. to EN 60947-1

Electrical data of IS1/IS2/I3/I4/I5/IE1/IE2/EDM inputs

Rated operating voltage U_{e1}: Rated current consumption I_{e1}: 24 Vdc 5 mA

Electrical data of OS1/OS2 safety outputs

Rated operating voltage U_{a2}: 24 Vdc Output type: PNP type OSSD Maximum current per output I 22: 0.25 A Minimum current per output I _ m2* 0.5 mA Thermal current I 0.25 A

Utilization category: DC13; U_{e2}=24 Vdc, I_{e2}=0.25 A

Short circuit detection: Overcurrent protection: Internal self-resettable protection fuse: Duration of the deactivation impulses at the safety outputs: $< 300 \mu s$ Permissible maximum capacitance between outputs: < 200 nF Permissible maximum capacitance between output and ground: < 200 nF

Activation time of safety outputs OS1 and OS2 after

deactivation of inputs IS1, IS2: typically 7 ms, max. 15 ms typically 7 ms, max. 12 ms Activation time upon unlocking the guard:

Maximum delay of EDM status change 500 ms

Electrical data of O3/O4 signalling output

Rated operating voltage U_{e3} 24 Vdc Output type: 0.1 A Maximum current per output I a::

Utilization category: DC13; U_{e3} =24 Vdc, I_{e3} =0.1 A

Short circuit detection: Nο Overcurrent protection: Yes Internal self-resettable protection fuse: 1.1 A

RFID sensor data

Assured operating distance S_{an}:

Assured release distance S.: 4 mm (actuator not locked) 10 mm (actuator locked)

Rated operating distance S_o: ≤ 10 % s Repeat accuracy: Differential travel: ≤ 20 % s RFID transponder frequency: 125 kHz Max. switching frequency:



Actuation mode of the OS1 and OS2 safety outputs

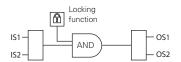
Mode 1 🖳 Safety outputs OS1 and OS2 are active when the actuator is

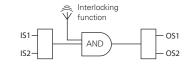
inserted and locked.

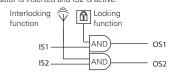
Mode 2

Safety outputs OS1 and OS2 are active when the actuator is

Mode 3 🖶 Safety output OS1 is active when the actuator is inserted and locked and IS1 is active. Safety output OS2 is active when the actuator is inserted and IS2 is active.







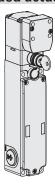
In case of machines with or without inertia of the dangerous In case of machines without inertia of the dangerous elements. In case of machines with or without inertia of the dangerous elements. Safety category of the safety outputs: PL e, SIL 3. Safety category of the safety outputs: PL e, SIL 3.

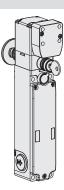
elements. Safety category of the safety outputs: PL d, SIL 2.

Selection table for switches with high level coded actuators

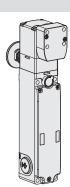












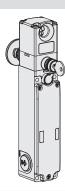
Operating principle	Locked actuator with de-energised solenoid. With sealable auxiliary release device.	Locked actuator with energised solenoid.	Locked actuator with de-energised solenoid. With key release.	Locked actuator with de-energised solenoid. With key release and escape release button.	Locked actuator with de-energised solenoid. With escape release button and sealable auxiliary release device.	Locked actuator with energised solenoid. With escape release button.
Mode 1 🕌	NG 2D1D411A-F31	NG 2D1E411A-F31	NG 2D5D411A-F31	NG 2D6D411A-F31	NG 2D7D411A-F31	NG 2D7E411A-F31
Mode 2	NG 2D1D421A-F31	NG 2D1E421A-F31	NG 2D5D421A-F31	NG 2D6D421A-F31	NG 2D7D421A-F31	NG 2D7E421A-F31
Mode 3 🖳	NG 2D1D431A-F31	NG 2D1E431A-F31	NG 2D5D431A-F31	NG 2D6D431A-F31	NG 2D7D431A-F31	NG 2D7E431A-F31

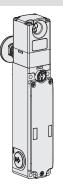
Selection table for switches

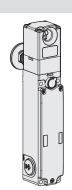












Operating principle	Locked actuator with de-energised solenoid. With sealable auxiliary release device.	Locked actuator with energised solenoid.	Locked actuator with de-energised solenoid. With key release.	Locked actuator with de-energised solenoid. With key release and escape release button.	Locked actuator with de-energised solenoid. With escape release button and sealable auxiliary release device.	Locked actuator with energised solenoid. With escape release button.
Mode 1 [1]	NG 2D1D411A	NG 2D1E411A	NG 2D5D411A	NG 2D6D411A	NG 2D7D411A	NG 2D7E411A
Mode 2	NG 2D1D421A	NG 2D1E421A	NG 2D5D421A	NG 2D6D421A	NG 2D7D421A	NG 2D7E421A
Mode 3 1r	NG 2D1D431A	NG 2D1E431A	NG 2D5D431A	NG 2D6D431A	NG 2D7D431A	NG 2D7E431A

To order a product with EDM input replace number 4 with number 5 in the codes shown above. Example: NG 2D1D411A → NG 2D1D511A Legend: Ir interlock with lock monitoring acc. to EN ISO 14119

Selection table for actuators



The use of RFID technology in NG series devices makes them suitable for several applications. Pizzato Elettrica offers two different versions of actuators, in order to best suit customers' specific needs. Type F30 actuators are all encoded with the same code. This implies that a device associated with an actua-

tor type F30 can be activated by other actuators type F30. Type F31 actuators are always encoded with different codes. This implies that a device associated with an actuator type F31 can be activated only by a specific actuator. Another F31 type actuator will not be recognised by the device until a new association procedure is carried out (reprogramming). After reprogramming, the old actuator F31 will no longer be recognized. Reprogramming of the actuator can be performed repeatedly.

coding acc. to EN ISO 14119 Article VN NG-F30 VN NG-F31

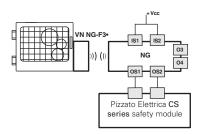
Accessories See page 419

Level of

→ The 2D and 3D files are available at www.pizzato.com

Complete safety system

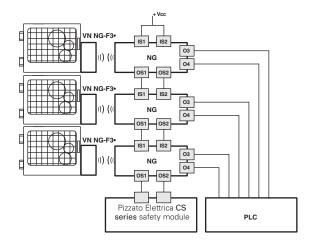
The use of complete and tested solutions guarantees the electrical compatibility between the NG series switches and the safety modules from Pizzato Elettrica, as well as high reliability. The switches have been tested with the modules listed in the adjacent table.



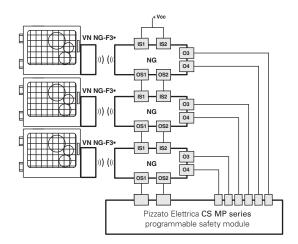
NG series switches can be used as individual devices provided that the safety outputs be evaluated by a Pizzato Elettrica safety module (see table for combinable safety modules).

0.11	Compatible safety	Safety module output contacts					
Switches	modules	Instanta- neous safety contacts	Delayed safety contacts	Signalling contacts			
	CS AR-01 ••••	2NO	/	1NC			
	CS AR-02••••	3NO	/	/			
	CS AR-05••••	3NO	/	1NC			
	CS AR-06••••	3NO	/	1NC			
NG 2•••••	CS AR-08••••	2NO	/	/			
	CS AT-0 ••••	2NO	2NO	1NC			
	CS AT-1 •••••	3NO	2NO	/			
	CS MP•••••		See p. 369				
	CS MF•••••		See p. 401				

All NG series switches can be connected to safety modules or safety PLCs with OSSD inputs provided compatibility is ensured in advance.



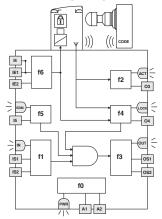
Possibility of series connection of multiple switches for simplifying the wiring of the safety system, whereby only the outputs of the last switch are evaluated by a Pizzato Elettrica safety module (see table with compatible safety modules). Each NG series switch is provided with two signalling outputs which are activated when the guard is closed (O3) or locked (O4). Depending on the specific requirements of the system that has been realised, the signals of the signalling outputs can be evaluated by a PLC.



Possibility of series connection of multiple switches for simplifying the wiring of the safety system, whereby only the outputs of the last switch are evaluated by a Pizzato Elettrica safety module of the CS MP series. Both the safety-relevant evaluation and the evaluation of the signalling outputs are performed by the CS MP series.

The examples listed above refer to applications with NG $2^{\bullet\bullet\bullet}4^{\bullet\bullet\bullet}$.

Internal wiring diagram



LED	Function
PWR	Power supply / self-diagnosis
IN	status of safety inputs
OUT	status of safety outputs
ACT	actuator state
LOCK	actuator locked
EDM	state of EDM input (NG 2D •• 5 •• •)

The diagram on the side represents the 6 logic functions which interact inside the device.

Function f0 is a basic function and includes the monitoring of the power supply as well as internal, cyclical tests.

Function f1 monitors the status of the device inputs, whereas function f2 monitors the presence of the actuator within the detection areas of the switch.

Function f4 checks the actuator lock condition.

Function f3 is intended to activate or deactivate the safety outputs and check for any faults or short circuits in the outputs.

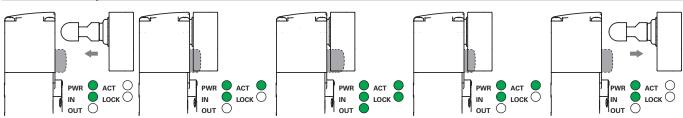
In the EDM versions, the f5 function verifies the consistency of the EDM signal during safety output state changes.

The safety-related function, which combines the sub-functions mentioned above, activates the safety outputs according to the chosen operating mode:

- Both safety outputs OS1/OS2 for switches in mode 1 are activated only if both IS1/IS2 safety inputs are active and the actuator is inserted and locked;
- Both safety outputs OS1/OS2 for switches in mode 2 are activated only if both IS1/IS2 safety inputs are active and the actuator is inserted;
- -The safety output OS1 for switches in mode 3 is activated only if the IS1 safety input is active and the actuator is inserted and locked, whereas the safety output OS2 is activated only if the IS2 safety input is active and the actuator is inserted.

The status of each function is displayed by the corresponding LED (PWR, IN, OUT, ACT, LOCK, EDM), in such a way that the general device status becomes immediately obvious to the operator.

Actuation sequence in mode 1



The switch is supplied with power (PWR LED on, green), the IS1 and IS2 inputs are enabled (IN LED on, green), the OS1 and OS2 safety outputs are disabled (OUT LED off). The actuator is outside of the actuation zone (LED ACT off).

When the actuator is brought inside the safe actuation area (dark grey area), the switch turns on the ACT LED (green). In this position, the O3 signalling output (doorclosed) is activated. The actuator is not locked (LOCK LED off).

The I4 input can be used to lock the actuator (LOCK LED on, green). The OS1 and OS2 safety outputs are enabled (OUT LED on, green). The O4 signaling output is activated at the same time. The safe actuation area is extended in order to allow greater play for the actuator.

The I4 input can be used to unlock the actuator (LOCK LED off). The switch disables the OS1 and OS2 safety outputs and turns off the OUT LED. The O4 signalling output is deactivated at the same time. The safe actuation area returns to the initial values.

When the actuator leaves the actuation limit area, the device turns off the ACT LED and the O3 signalling output.

Actuation sequence in mode 2 and mode 3

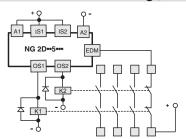
In contrast to the above mode 2 description, the safety outputs OS1 and OS2 are activated when the actuator is detected, and deactivated when the actuator is no longer detectable, in mode 3, the OS1 safety output is active with inserted and locked actuator and IS1 active, the OS2 safety output is active with inserted actuator and IS2 active.

Operating states

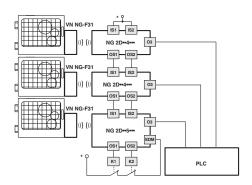
Op	cıatı	iig s	tate	3			
PWR LED	IN LED	OUT	ACT LED	LOCK LED	EDM LED (a)	Device state	Description
0	\circ	0	0	0	\circ	OFF	Device switched off.
			•			POWER ON	Internal tests upon activation.
	\circ	\circ	*	*		RUN	Safety inputs of the device not active.
		*	*	*	*	RUN	Activation of safety inputs.
•		0	*	*	*	RUN	Safety inputs incoherence. Recommended action: check for presence and/or wiring of inputs.
•	*	*	•	*	*	RUN	Actuator in safe area. O3 signalling output active.
•	*	*	•	•	0	RUN	Actuator in safe area and locked; O3 and O4 outputs active.
•	•	•	•	•	0	RUN	Mode 1 Activation of safety inputs IS1, IS2. Actuator in safe area and locked. O3, O4, OS1 and OS2 outputs ac- tive.
•	•	•	•	*	0	RUN	Mode 2 Activation of safety inputs IS1, IS2. Actuator in safe area. O3, OS1 and OS2 outputs active.
•	•	•	•	•	0	RUN	Mode 3 Actuator present, guard closed and locked, IS1 enabled, IS2 disabled, OS1 enabled, OS2 disabled.
•	•	•	•	0	0	RUN	Mode 3 Actuator present, guard closed and not locked, IS1 and IS2 enabled, OS1 disabled, OS2 enabled.
•	*	\oint{\oint}	*	*	*	ERROR	Error on safety outputs. Recommended action: check for any short circuits between the outputs, outputs and ground or outputs and power supply, then restart the device.
•	0	0	•	0	0	ERROR	Actuator detection error. Check the physical integrity of the device and, in case of failure, please replace the entire device. If undamaged, realign the actuator with the switch and restart the device.
•	0	0	0	0	0	ERROR	Internal error. Recommended action: restart the device. If the failure persists, replace the device.
•	*	\circ	*	*		RUN	EDM signal active (external relay off) ^a
	•		•	•	0	RUN	EDM signal not active (external relay on) ^a
•	0	0	0	0	ê	ERROR	Error in the EDM ^a function

Legend: \bigcirc = off \bigcirc = on \bigcirc = flashing \bigcirc = alternating colours \bigcirc = indifferent (a) Available for NG 2D••5••• versions only

External device monitoring (EDM)



The NG 2D••5••version, in addition to maintaining the operating and safety characteristics of the NG series, allows control of **forcibly guided NC contacts of contactors or relays** controlled by the safety outputs of the switch itself. As an alternative to the relays or contactors you can use Pizzato Elettrica expansion modules CS ME-03. See page 359 of the General Catalogue Safety 2023-2024. This check is carried out via the EDM input (External Device Monitoring as defined in EN 61496-1) of the switch.



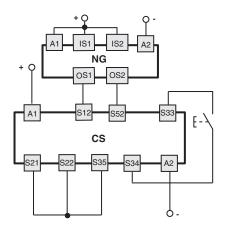
This version, with the IS safety inputs, can be used at the end of a series of NG switches, up to a maximum number of 32 devices, while maintaining the maximum PL e safety level and acc. to EN ISO 13849-1 and SIL 3 safety level acc. to EN IEC 62061.

This solution allows you to dispense with the safety module connected to the last device in the chain.

Connection with safety modules

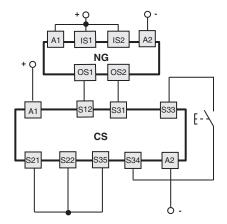
Connections with CS AR-08 •• • safety modules

Input configuration with monitored start 2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS AT-0 •••• / CS AT-1 •••• safety modules

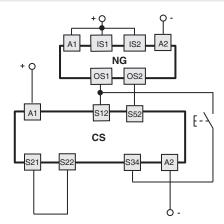
Input configuration with monitored start 2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS AR-05 •• • / CS AR-06 •• • safety modules

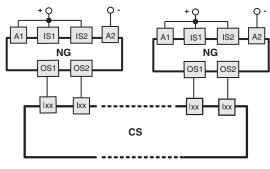
Input configuration with manual start (CS AR-05 ••••) or monitored start (CS AR-06 ••••)

2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS MF•••••, CS MP••••• safety modules

The connections vary according to the program of the module Category 4 / up to SIL 3 / PL e

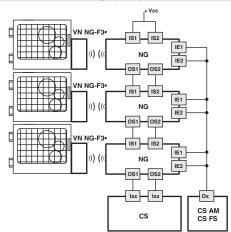


Application example on page 367

Series connection of several switches

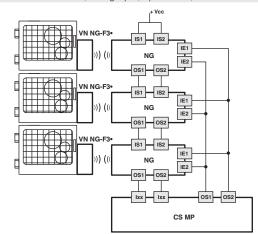
Monitoring function: actuator locked 2 channels / Category 4 / up to SIL 3 / PL e

Single-channel control for locking function of the actuator 1 channel / Category 2 / up to SIL 2 / PL d



Monitoring function: actuator locked 2 channels / Category 4 / up to SIL 3 / PL e

Dual-channel control for locking function of the actuator 2 channels / Category 4 / up to SIL 3 / PL e



Connection terminals

PUSH-IN type spring-operated connection system

min. 1 x 0.34 mm² (1 x AWG 22) max. 1 x 1.5 mm² (1 x AWG 16)

Cross-section of rigid/flexible wires w. wire-end Wire cross-section with pre-insulated wireend sleeve:

> min. 1 x 0.25 mm² (1 x AWG 23) max. 1 x 0.75 mm² (1 x AWG 18)

Cable stripping length (x): min.: 8 mm

max.: 12 mm



Pin assignments (version with standard cover NG 2D••••1A)								
Internal terminal strip	M23 connector 12-pole	M12 connector 12-pole	M12 connector 8-pole stand-alone connection	M12 connector 8-pole series connection with "Y" connectors	Con	nection		
	3	3	3	3	A2	Supply input 0 V		
A2 1	3	3	3	3	B2	0 V auxiliary supply output		
B2 _2	10	10	8	8	14	Solenoid activation input for single channel mode (c)		
03 4	5	5	2	/	03	Signalling output, actuator inserted and locked (e)		
O4 5	9	9	5	5 (f)	04	Signalling output, actuator inserted and locked (b) (e)		
13 6	8	8	6	/	13	Actuator programming input / reset		
IE1 8	10	10	/	/	IE1	Solenoid activation input for double channel mode		
IE2 9	12 (d)	12 (d)	/	/	IE2	Solenoid activation input for double channel mode		
A1 10	1	1	1	1	A1	Supply input +24 Vdc		
B1 11 IS1 12	1	1	1	1	B1	Auxiliary supply output +24 Vdc, 8 A max.		
IS2 13	2	2	/	2	IS1	Safety input		
15 14	6	6	/	6	IS2	Safety input		
OS1 15	11	11	/	/	15	EDM input (a)		
OS2 16	4	4	4	4	OS1	Safety output		
	7	7	7	7	OS2	Safety output		
1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - 9 1 - 1 - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - 9 10 - 1 - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 18 - 9	(3 12 10 12 13 14 14 14 14 14 14 14 14 14 14 14 14 14	10 1 9 2 8 12 7	2 6	2 7 6	used (a) Av (b) Fo	ortant: terminals 7, 17, 18, of the internal terminal strip must not be available in NG 2D••5••• version only. or NG 2D••6•••: the output signals the fault condition of the device. single-channel actuation mode, inputs IE1 and IE2 must be short-		

Female connectors See page 419

Important: terminals 7, 17, 18, of the internal terminal strip must not be used.

(a) Available in NG 2D••5••• version only.

(b) For NG 2D••6•••: the output signals the fault condition of the device.

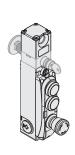
(c) In single-channel actuation mode, inputs IE1 and IE2 must be short-circuited.

(d) In dual channel actuation mode, remove the internal bridge between terminals 8-9 and connect the wire from pin 12 to internal terminal 9.

(e) For NG 2D••7••• articles: the signalling outputs O3 and O4 have negative operating logic (low active signal).

(f) Available for 8-pole connector, not available for the end of a chain with Y connectors.

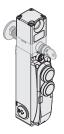
Switch with integrated field-wireable control devices



	NG 2D••••1C											
	Description	Colour	Terminals									
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 E-\									
Device 2	illuminated button, spring-return 1NO+1NC	yellow	23 25 32 E-\									
Device 3	emergency stop button, not illuminated, with rotary release 2NC	red	27 29 									

	NG 2D••••1D							
	Description	Colour	Terminals					
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 E-\					
Device 2	button, not illuminated, spring- return 1NO+1NC	black	23 25 E-\					
Device 3	emergency stop button, not illuminated, with rotary release 2NC	red	27 29 					

	NG 2D••••2V						
	Description	Colour	Terminals				
Device 1	illuminated button, spring-return 1NO+1NC	white	E-\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\				
Device 2	illuminated button, spring-return 1NO+1NC	blue	23 25 32 E-\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \				
Device 3	emergency stop button, not illuminated, with rotary release 2NC	red	27 29 				



	NG 2D••••1E						
	Description	Colour	Terminals				
Device 1	illuminated button, spring-return 1NO+1NC	white	E-\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\				
Device 2	button, not illuminated, spring- return 1NO+1NC	black	23 25 , E-\				

	NG 2D••••1F							
	Description	Colour	Terminals					
Device 1	illuminated button, spring-return 1NO+1NC	green	19 21 31 E-\					
Device 2	illuminated button, spring-return 1NO+1NC	red	23 25 32 E-\					

	NG 2D••••7F						
	Description	Colour	Terminals				
Device 1	illuminated button, spring-return 1NO+1NC	white	E-\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \				
Device 2	illuminated button, spring-return 1NO+1NC	blue	23 25 32 E-\				



	NG 2D••••1G						
	Description	Colour	Terminals				
Device 1	illuminated button, spring-return 1NO+1NC	green	19 21 31 E-\ 7 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \				

	NG 2D••••1H							
	Description	Colour	Terminals					
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 E-\ / \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \					

NG 2D••••1C NG 2D••••1D NG 2D••••2V

A2 B2

	NG 2D••••3G						
	Description	Colour	Terminals				
Device 1	illuminated button, spring-return 1NO+1NC	blue	19 21 31 E-\ / \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \				

NG 2D••••1G

NG 2D••••1H NG 2D••••3G

B2

Internal connections (version with integrated control devices)

	Termi- nal no.	Connection	
	1	A2	Supply input 0 V
	2	B2	0 V auxiliary supply output
	3	14	Solenoid activation input for single channel mode (c)
Internal	4	03	Signalling output, actuator inserted (d)
terminal strip	5	04	Signalling output, actuator inserted and locked (b) (d)
for switch	6	13	Actuator programming input / reset
	8	IE1	Solenoid activation input for double channel mode
<u>ब्राह्महास्त्राम्ब्राह्म</u>	9	IE2	Solenoid activation input for double channel mode
1 · 2 · 3 · 4 · 5 · 6 · 7 · 8 · 9	10	A1	Supply input +24 Vdc
	11	B1	Auxiliary supply output +24 Vdc, 1.5 A max.
10:11:12:13:14:15:16:17:18	12	IS1	Safety input
	13	IS2	Safety input
	14	15	EDM input (a)
	15	OS1	Safety output
	16	OS2	Safety output
Important: terminals 7 17 18 of the internal terminal strip must not be used			

- Important: terminals 7, 17, 18, of the internal terminal strip must not be used.

 (a) Available in NG 2D••5••• version only.

 (b) For NG 2D••6•••: the output signals the fault condition of the device.

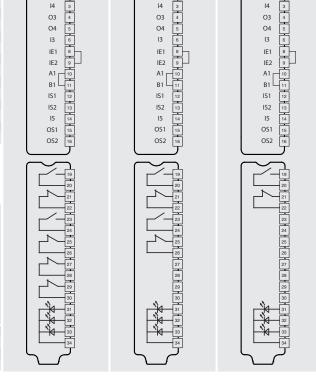
 (c) In single-channel actuation mode, inputs IE1 and IE2 must be short-circuited.

 (d) For NG 2D••7••• articles: the signalling outputs O3 and O4 have negative operating logic (low

Internal
terminal strip
integrated
control
devices
19-20-21-22-23-24-25-26
القالقالقالقالقالقالقال

179

19 20	Contact 1	Device 1		
21 22	Contact 2	Device 1		
23 24	Contact 1	Device 2		
25 26	Contact 2	Device 2	2	
27 28	Contact 1	Device 3	(3)	
29 30	Contact 2	Device 3	• •	
31	Supply input +24 Vdc / LED device 1			
32	Supply input +24 Vdc / LED device 2			
33	Supply input +24 Vdc / LED device 3			
34	Supply input 0 V / LED			



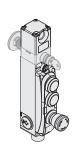
NG 2D••••1E

NG 2D••••7F

B2



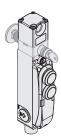
Switch with integrated control devices and M23 connector, 19-pole



	NG 2D••••1C-K603							
	Description	Colour	Terminals					
Device 1	illuminated button, spring-return 1NO	white	17 18 E-\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \					
Device 2	illuminated button, spring-return 1NO	yellow	E-\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\					
Device 3	emergency stop button, not illuminated, with rotary release 2NC	red	10 13 					

	NG 2D••••1D-K603					
	Description	Colour	Terminals			
Device 1	illuminated button, spring-return 1NO	white	17 18 E-\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			
Device 2	button, not illuminated, spring- return 1NO	black	15 			
Device 3	emergency stop button, not illuminated, with rotary release 2NC	red	10 13 L L L 11 14			

	NG 2D••••2V-K603					
	Description	Colour	Terminals			
Device 1	illuminated button, spring-return 1NO	white	E-\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\			
Device 2	illuminated button, spring-return 1NO	blue	E-\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\			
Device 3	emergency stop button, not illuminated, with rotary release 2NC	red	10 13 			



	NG 2D••••1E-K602					
	Description	Colour	Terminals			
Device 1	illuminated button, spring-return 1NO	white	17 18 E-\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			
Device 2	button, not illuminated, spring- return 1NO	black	15 			

	NG 2D••••1F-K602					
	Description	Colour	Terminals			
Device 1	illuminated button, spring-return 1NO	green	17 18 E-\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			
Device 2	illuminated button, spring-return 1NO	red	15 16 E-\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			

	NG 2D••••7F-K602					
	Description	Colour	Terminals			
Device 1	illuminated button, spring-return 1NO	white	17 18 E-\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			
Device 2	illuminated button, spring-return 1NO	blue	15 16 E-\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			



	NG 2D••••1G-K601					
	Description	Colour	Terminals			
Device 1	illuminated button, spring-return 1NO	green	17 18 E-\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\			

	NG 2D••••1H-K601					
	Description	Colour	Terminals			
Device 1	illuminated button, spring-return 1NO	white	17 18 E-\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\			

	NG 2D••••3G-K601					
	Description	Colour	Terminals			
Device 1	illuminated button, spring-return 1NO	blue	17 18 E> \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			

NG 2D••••1G-K601

NG 2D••••1H-K601

NG 2D••••3G-K601

NG 2D••••1E-K602

NG 2D••••1F-K602

NG 2D••••7F-K602

Internal connections (version with integrated control devices)

	M23 connector, 19-pole		Connection
	19	A2	Supply input 0 V
	19	B2	0 V auxiliary supply output
	1	14	Solenoid activation input for single channel mode
	8	03	Signalling output, actuator inserted (c)
	9	04	Signalling output, actuator inserted and locked (b) (c)
	7	13	Actuator programming input / reset
11 12 7	/	IE1	Solenoid activation input for double channel mode (d)
17 13 3	/	IE2	Solenoid activation input for double channel mode (d)
15 14	6	A1	Supply input +24 Vdc
6 5	6	B1	Auxiliary supply output +24 Vdc, 1.5 A max.
	2	IS1	Safety input
	3	IS2	Safety input
	12	15	EDM input (a)
	4	OS1	Safety output
	5	OS2	Safety output

Important: terminals 7, 17, 18, of the internal strip must not be used.

(a) Available in NG 2D••5•• version only.

(b) For NG 2D••6•• the output signals the fault condition of the device.

(c) For NG 2D••7•• articles: the signalling outputs O3 and O4 have negative operating logic (low active signal).

(d) Input not connected.

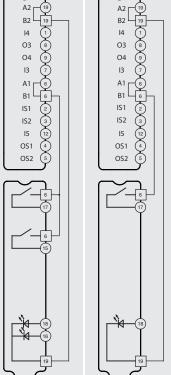
17 6	Contact 1	Device 1	
/	Contact 2		
15 6	Contact 1	Device 2	
/	Contact 2	Device 2	2
10 11	Contact 1	Device 3	3
13 14	Contact 2	Device 3	
18	Supply input +24 Vdc / LED device 1		
16	Supply input +24 Vdc / LED device 2		
/	Supply input +24 Vdc / LED device 3		
19	Supply input 0 V / LED		

04 IS1 IS2 15 OS1

NG 2D••••1C-K603

NG 2D••••1D-K603

NG 2D••••2V-K603

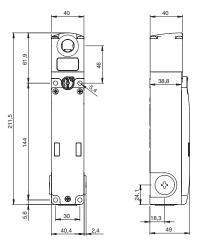


Female connectors see page 419

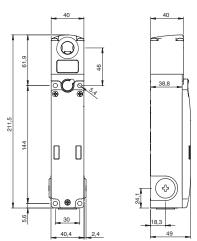
Dimensional drawings

Switch NG 2D1D••1A

Operating principle D, with sealable auxiliary release device, without actuator

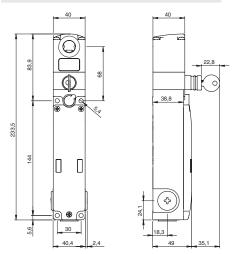


Switch NG 2D1E••1A Operating principle E, without actuator



Switch NG 2D5D ● 1A

Operating principle D, with key release, without actuator



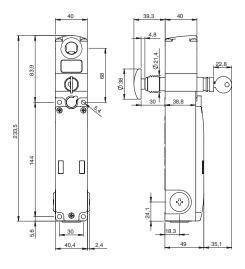
Switch NG 2D6D••1A

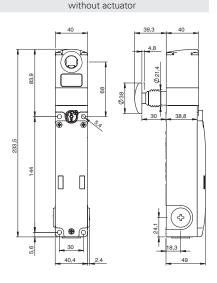
Operating principle D, with key release and escape release button, without actuator

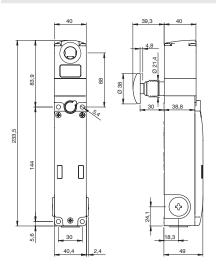


Switch NG 2D7E••1A

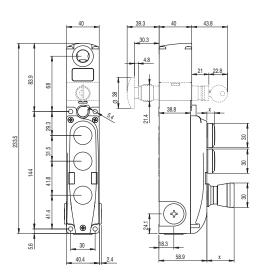
Operating principle E, with escape release button, without actuator



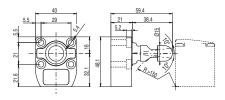




NG 2D ••••• switch with integrated control devices



Actuator VN NG-F3•



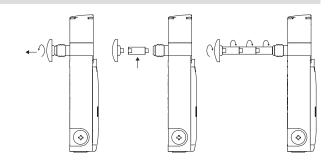
All values in the drawings are in mm



182

Extensions for release button

Article	Description	Drawing		
VN NG-LP30	Metal extension for release button. For max. wall thickness of 30 mm	11 11 10 10 10 20		
VN NG-LP40	Metal extension for release button. For max. wall thickness of 40 mm	11 		
VN NG-LP50	Metal extension for release button. For max. wall thickness of 50 mm	11 11 10 10 10 20 20		
VN NG-LP60	Metal extension for release button. For max. wall thickness of 60 mm	11 Mt0 10 50		
VN NG-ERB	Red metal release button	8 10 10 48 9		



- Metal extensions can be combined with one another to achieve the desired length.
- Do not exceed an overall length of 500 mm between the release button and the switch.
- Use medium-strength thread locker to secure the extensions.

Adhesive labels for escape release button



Polycarbonate yellow adhesive, rectangular, 300x32 mm, red inscription. It has to be fixed on the internal part of the jamb and helps finding the escape release button.

Article	Description
VF AP-A1AGR01	PREMERE PER USCIRE
VF AP-A1AGR02	PUSH TO EXIT
VF AP-A1AGR04	ZUM ÖFFNEN DRÜCKEN
VF AP-A1AGR05	POUSSER POUR SORTIR
VF AP-A1AGR06	PULSAR PARA SALIR
VF AP-A1AGR07	НАЖАТЬ ДЛЯ ВЫХОДА
VF AP-A1AGR08	NACISNĄĆ ABY WYJŚĆ
VF AP-A1AGR09	PRESSIONAR PARA SAIR

Accessories

Article	Description
VF KLB300	Set of two locking keys
	Extra copy of the locking keys to be purchased if further keys are needed (standard supply: 2 units).
N	The keys of all switches have the same code. Other codes on request.

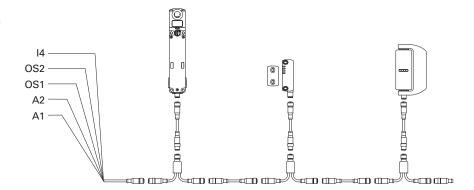
Article	Description			
VN NG-ERX	AISI 316 stainless steel release button			
	AISI 316 stainless steel release button, unpainted. Guarantees a high resistance against corrosion and aggressive cleaning.			

Series connection

To simplify series connections of the devices, various M12 connectors are available that allow complete wiring.

This solution significantly reduces installation times while at the same time maintaining the maximum safety levels PL e and SIL 3.

For more information see page 426 of the General Catalogue Safety 2023-2024.



All values in the drawings are in mm

Available control devices

Availai	ole control devices				
	Description	Colour	Spare part number	Combinable with contacts	Protrusion (x) mm
0	Illuminated button, spring-return	White Red Green Yellow Blue	VN NG-AC27121 VN NG-AC27123 VN NG-AC27124 VN NG-AC27125 VN NG-AC27126	1NO (1NC) (2NO) (1NO+1NC)	3
	Non-illuminated button, spring-return	Black	VN NG-AC27122	1NO (1NC) (2NO) (1NO+1NC)	3
	Non-laser-markable, illuminated, projecting spring-return push button	Red	VN NG-AC26018	1NO (1NC) (2NO) (1NO+1NC)	6,1
	Indicator light	Red Yellow Green Blue White	VN NG-AC26060 VN NG-AC26061 VN NG-AC26062 VN NG-AC26063 VN NG-AC26064	1	2,7
	Emergency stop button acc. to. EN ISO 13850 Rotary release Push-pull release	Red Red	VN NG-AC26052 VN NG-AC26055	2NC	26,4
	Emergency stop button acc. to. EN ISO 13850 for 2NC + 1NO contacts, spring-return ⁽²⁾	Red	VN NG-AC26056	2NC + 1NO, spring-return	26,4
	Illuminated emergency stop button acc. to. EN ISO 13850 Rotary release Push-pull release	Red Red	VN NG-AC26051 VN NG-AC26054	2NC	26,4
	Simple stop button Rotary release Push-pull release	Black Black	VN NG-AC26053 VN NG-AC26057	2NC	26,4
	Illuminated selector switch with handle, with transparent lens for LED	BlackBlackBlackBlack	VN NG-AC26033 VN NG-AC26030 VN NG-AC26034 VN NG-AC26031	1NO 1NC (2NO) (1NO+1NC)	16,8
3	Key selector switch, 2 positions	BlackBlackBlack	VN NG-AC26043 VN NG-AC26040 VN NG-AC26041	1NO (1NC) (2NO) (1NO+1NC)	39 (a) 14 (b)
	Closing cap	● Black	VN NG-AC26020	/	2,7
	Fixing key	Black	VN NG-AC26080	/	/
Legend:	Maintained Spring-return & Key ext	raction position	(a) with key	(b) without key	

The contacts in brackets are on request. Contact our technical department to verify the effective feasibility of the control device unit with the chosen combination of control devices.

To order buttons with marking

add the marking code indicated in the tables on pp. 165-168 to the article codes of the General Catalogue HMI 2023-2024. Example: Black spring-return button with "O" engraving.

VN NG-AC27122 → VN NG-AC27122-L1



devices.

¹²⁾ The NO contact with spring-return is only activated if the emergency stop button reaches the stop. The signal of the NO contact is captured by analysing the rising edge.



Technical data of the control devices

General data

Protection degree: IP65 acc. to EN 60529

Mechanical endurance:

Spring-return button: 1 million operating cycles
Emergency stop button: 50,000 operating cycles
Selector switch: 300,000 operating cycles
Key selector switch: 50,000 operating cycles

30,000 operating cycles including removal

of the key

Safety parameter B_{10D} : 100,000 (emergency stop button)

Actuating force

Spring-return button: 4 N min 100 N max. Emergency stop button: 20 N min 100 N max. Selector switch: 0.1 Nm min 1.5 Nm max. Key selector switch: 0.1 Nm min 1.3 Nm max.

Contact blocks of the control devices

Material of the contacts: silver contacts

Contact type: Self-cleaning contacts with double

interruption

Electrical data:

Thermal current I_{th} : 1 A
Rated insulation voltage U_i : 32 Vac/dc
Rated impulse withstand voltage U_{imp} : 1.5 kV
LED supply voltage: 24 Vdc \pm 15%
LED supply current: 10 mA per LED

Utilization category of the contact block:

Direct current: DC13

U_e (V) 24 I_e (A) 0.55

Signalling contact with spring return:

Direct current: DC13 U_e (V) 24 I_e (mA) 10

In compliance with standards:

IEC 60947-5-1, IEC 60947-5-5, EN ISO 13850

♠ Installation for safety applications:

Always connect the safety circuit to the ${\bf NC}$ ${\bf contacts}$ (normally closed

contacts) as stated in standard EN 60947-5-1.

184