



SIMATIC S7-1500F, CPU 1515F-2 PN, central processing unit with work memory 750 KB for program and 3 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 30 ns bit performance, SIMATIC Memory Card required

| General information   |  |
|---|--|
| Product type designation  | CPU 1515F-2 PN   |
| HW functional status  | FS01   |
| Firmware version  | V2.9   |
| Product function  |  |
| <ul style="list-style-type: none"> <li>I&amp;M data</li> <li>Isochronous mode</li> </ul>                              | Yes; I&M0 to I&M3<br>Yes; Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central) |
| Engineering with  |  |
| <ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>              | V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7515-2FM01-0AB0             |
| Configuration control   |  |
| via dataset   | Yes  |
| Display   |  |
| Screen diagonal [cm]  | 6.1 cm   |
| Control elements  |  |
| Number of keys  | 8  |
| Mode buttons  | 2  |
| Supply voltage  |  |
| Rated value (DC)  | 24 V   |
| permissible range, lower limit (DC)   | 19.2 V   |
| permissible range, upper limit (DC)   | 28.8 V   |
| Reverse polarity protection   | Yes  |
| Mains buffering   |  |
| <ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> <li>Repeat rate, min.</li> </ul> | 5 ms<br>1/s  |
| Input current   |  |
| Current consumption (rated value)   | 0.8 A  |
| Current consumption, max.   | 1.1 A  |
| Inrush current, max.  | 2.4 A; Rated value   |
| $I^2t$  | 0.02 A <sup>2</sup> ·s   |
| Power   |  |
| Infeed power to the backplane bus   | 12 W   |
| Power consumption from the backplane bus (balanced)   | 6.2 W  |
| Power loss  |  |
| Power loss, typ.  | 6.3 W  |
| Memory  |  |
| Number of slots for SIMATIC memory card   | 1  |
| SIMATIC memory card required  | Yes  |
| Work memory   |  |

|  |   |
|--|---|
| <ul style="list-style-type: none"> <li>integrated (for program)</li> </ul>                   | 750 kbyte   |
| <ul style="list-style-type: none"> <li>integrated (for data)</li> </ul>                      | 3 Mbyte   |
| <b>Load memory</b>   |   |
| <ul style="list-style-type: none"> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>        | 32 Gbyte  |
| <b>Backup</b>  |   |
| <ul style="list-style-type: none"> <li>maintenance-free</li> </ul>                           | Yes   |
| <b>CPU processing times</b>  |   |
| for bit operations, typ.   | 30 ns   |
| for word operations, typ.  | 36 ns   |
| for fixed point arithmetic, typ.   | 48 ns   |
| for floating point arithmetic, typ.  | 192 ns  |
| <b>CPU-blocks</b>  |   |
| Number of elements (total)   | 8 000; Blocks (OB, FB, FC, DB) and UDTs   |
| <b>DB</b>  |   |
| <ul style="list-style-type: none"> <li>Number range</li> </ul>                               | 1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999 |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 3 Mbyte; For DBs with absolute addressing, the max. size is 64 KB   |
| <b>FB</b>  |   |
| <ul style="list-style-type: none"> <li>Number range</li> </ul>                               | 0 ... 65 535  |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 500 kbyte   |
| <b>FC</b>  |   |
| <ul style="list-style-type: none"> <li>Number range</li> </ul>                               | 0 ... 65 535  |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 500 kbyte   |
| <b>OB</b>  |   |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 500 kbyte   |
| <ul style="list-style-type: none"> <li>Number of free cycle OBs</li> </ul>                   | 100   |
| <ul style="list-style-type: none"> <li>Number of time alarm OBs</li> </ul>                   | 20  |
| <ul style="list-style-type: none"> <li>Number of delay alarm OBs</li> </ul>                  | 20  |
| <ul style="list-style-type: none"> <li>Number of cyclic interrupt OBs</li> </ul>             | 20; With minimum OB 3x cycle of 500 $\mu$ s   |
| <ul style="list-style-type: none"> <li>Number of process alarm OBs</li> </ul>                | 50  |
| <ul style="list-style-type: none"> <li>Number of DPV1 alarm OBs</li> </ul>                   | 3   |
| <ul style="list-style-type: none"> <li>Number of isochronous mode OBs</li> </ul>             | 2   |
| <ul style="list-style-type: none"> <li>Number of technology synchronous alarm OBs</li> </ul> | 2   |
| <ul style="list-style-type: none"> <li>Number of startup OBs</li> </ul>                      | 100   |
| <ul style="list-style-type: none"> <li>Number of asynchronous error OBs</li> </ul>           | 4   |
| <ul style="list-style-type: none"> <li>Number of synchronous error OBs</li> </ul>            | 2   |
| <ul style="list-style-type: none"> <li>Number of diagnostic alarm OBs</li> </ul>             | 1   |
| <b>Nesting depth</b>   |   |
| <ul style="list-style-type: none"> <li>per priority class</li> </ul>                         | 24; Up to 8 possible for F-blocks   |
| <b>Counters, timers and their retentivity</b>  |   |
| <b>S7 counter</b>  |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>                                     | 2 048   |
| Retentivity  |   |
| — adjustable   | Yes   |
| <b>IEC counter</b>   |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>                                     | Any (only limited by the main memory)   |
| Retentivity  |   |
| — adjustable   | Yes   |
| <b>S7 times</b>  |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>                                     | 2 048   |
| Retentivity  |   |
| — adjustable   | Yes   |
| <b>IEC timer</b>   |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>                                     | Any (only limited by the main memory)   |
| Retentivity  |   |
| — adjustable   | Yes   |
| <b>Data areas and their retentivity</b>  |   |
| Retentive data area (incl. timers, counters, flags), max.                                    | 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB                           |
| Extended retentive data area (incl. timers, counters, flags), max.                           | 3 Mbyte; When using PS 6 0W 24/48/60 V DC HF  |
| <b>Flag</b>  |   |

|   |   |
|---|---|
| <ul style="list-style-type: none"> <li>• Size, max.</li> </ul>                        | 16 kbyte  |
| <ul style="list-style-type: none"> <li>• Number of clock memories</li> </ul>          | 8; 8 clock memory bit, grouped into one clock memory byte   |
| <b>Data blocks</b>  |   |
| <ul style="list-style-type: none"> <li>• Retentivity adjustable</li> </ul>            | Yes   |
| <ul style="list-style-type: none"> <li>• Retentivity preset</li> </ul>                | No  |
| <b>Local data</b>   |   |
| <ul style="list-style-type: none"> <li>• per priority class, max.</li> </ul>          | 64 kbyte; max. 16 KB per block  |
| <b>Address area</b>   |   |
| Number of IO modules  | 8 192; max. number of modules / submodules  |
| <b>I/O address area</b>   |   |
| <ul style="list-style-type: none"> <li>• Inputs</li> </ul>                            | 32 kbyte; All inputs are in the process image   |
| <ul style="list-style-type: none"> <li>• Outputs</li> </ul>                           | 32 kbyte; All outputs are in the process image  |
| <b>per integrated IO subsystem</b>  |   |
| — Inputs (volume)   | 8 kbyte   |
| — Outputs (volume)  | 8 kbyte   |
| <b>per CM/CP</b>  |   |
| — Inputs (volume)   | 8 kbyte   |
| — Outputs (volume)  | 8 kbyte   |
| <b>Subprocess images</b>  |   |
| <ul style="list-style-type: none"> <li>• Number of subprocess images, max.</li> </ul> | 32  |
| <b>Hardware configuration</b>   |   |
| Number of distributed IO systems  | 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| <b>Number of DP masters</b>   |   |
| <ul style="list-style-type: none"> <li>• Via CM</li> </ul>                            | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total   |
| <b>Number of IO Controllers</b>   |   |
| <ul style="list-style-type: none"> <li>• integrated</li> </ul>                        | 2   |
| <ul style="list-style-type: none"> <li>• Via CM</li> </ul>                            | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total   |
| <b>Rack</b>   |   |
| <ul style="list-style-type: none"> <li>• Modules per rack, max.</li> </ul>            | 32; CPU + 31 modules  |
| <ul style="list-style-type: none"> <li>• Number of lines, max.</li> </ul>             | 1   |
| <b>PtP CM</b>   |   |
| <ul style="list-style-type: none"> <li>• Number of PtP CMs</li> </ul>                 | the number of connectable PtP CMs is only limited by the number of available slots  |
| <b>Time of day</b>  |   |
| <b>Clock</b>  |   |
| <ul style="list-style-type: none"> <li>• Type</li> </ul>                              | Hardware clock  |
| <ul style="list-style-type: none"> <li>• Backup time</li> </ul>                       | 6 wk; At 40 °C ambient temperature, typically   |
| <ul style="list-style-type: none"> <li>• Deviation per day, max.</li> </ul>           | 10 s; Typ.: 2 s   |
| <b>Operating hours counter</b>  |   |
| <ul style="list-style-type: none"> <li>• Number</li> </ul>                            | 16  |
| <b>Clock synchronization</b>  |   |
| <ul style="list-style-type: none"> <li>• supported</li> </ul>                         | Yes   |
| <ul style="list-style-type: none"> <li>• in AS, master</li> </ul>                     | Yes   |
| <ul style="list-style-type: none"> <li>• in AS, slave</li> </ul>                      | Yes   |
| <ul style="list-style-type: none"> <li>• on Ethernet via NTP</li> </ul>               | Yes   |
| <b>Interfaces</b>   |   |
| Number of PROFINET interfaces   | 2   |
| <b>1. Interface</b>   |   |
| <b>Interface types</b>  |   |
| <ul style="list-style-type: none"> <li>• RJ 45 (Ethernet)</li> </ul>                  | Yes; X1   |
| <ul style="list-style-type: none"> <li>• Number of ports</li> </ul>                   | 2   |
| <ul style="list-style-type: none"> <li>• integrated switch</li> </ul>                 | Yes   |
| <b>Protocols</b>  |   |
| <ul style="list-style-type: none"> <li>• IP protocol</li> </ul>                       | Yes; IPv4   |
| <ul style="list-style-type: none"> <li>• PROFINET IO Controller</li> </ul>            | Yes   |
| <ul style="list-style-type: none"> <li>• PROFINET IO Device</li> </ul>                | Yes   |
| <ul style="list-style-type: none"> <li>• SIMATIC communication</li> </ul>             | Yes   |
| <ul style="list-style-type: none"> <li>• Open IE communication</li> </ul>             | Yes; Optionally also encrypted  |

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|---|--|
| • Web server  | Yes  |
| • Media redundancy  | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0  |
| <b>PROFINET IO Controller</b>   |  |
| <b>Services</b>   |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | Yes  |
| — Direct data exchange  | Yes; Requirement: IRT and isochronous mode (MRPD optional)   |
| — IRT   | Yes  |
| — PROFlenergy   | Yes; per user program  |
| — Prioritized startup   | Yes; Max. 32 PROFINET devices  |
| — Number of connectable IO Devices, max.                                      | 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET   |
| — Of which IO devices with IRT, max.  | 64   |
| — Number of connectable IO Devices for RT, max.                               | 256  |
| — of which in line, max.  | 256  |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces  |
| — Number of IO Devices per tool, max.   | 8  |
| — Updating times  | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| <b>Update time for IRT</b>  |  |
| — for send cycle of 250 µs  | 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 µs of the isochronous OB is decisive                                    |
| — for send cycle of 500 µs  | 500 µs to 8 ms   |
| — for send cycle of 1 ms  | 1 ms to 16 ms  |
| — for send cycle of 2 ms  | 2 ms to 32 ms  |
| — for send cycle of 4 ms  | 4 ms to 64 ms  |
| — With IRT and parameterization of "odd" send cycles                          | Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)   |
| <b>Update time for RT</b>   |  |
| — for send cycle of 250 µs  | 250 µs to 128 ms   |
| — for send cycle of 500 µs  | 500 µs to 256 ms   |
| — for send cycle of 1 ms  | 1 ms to 512 ms   |
| — for send cycle of 2 ms  | 2 ms to 512 ms   |
| — for send cycle of 4 ms  | 4 ms to 512 ms   |
| <b>PROFINET IO Device</b>   |  |
| <b>Services</b>   |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | No   |
| — IRT   | Yes  |
| — PROFlenergy   | Yes; per user program  |
| — Shared device   | Yes  |
| — Number of IO Controllers with shared device, max.                           | 4  |
| — activation/deactivation of I-devices  | Yes; per user program  |
| — Asset management record   | Yes; per user program  |
| <b>2. Interface</b>   |  |
| <b>Interface types</b>  |  |
| • RJ 45 (Ethernet)  | Yes; X2  |
| • Number of ports   | 1  |
| • integrated switch   | No   |
| <b>Protocols</b>  |  |
| • IP protocol   | Yes; IPv4  |
| • PROFINET IO Controller  | Yes  |
| • PROFINET IO Device  | Yes  |
| • SIMATIC communication   | Yes  |
| • Open IE communication   | Yes; Optionally also encrypted   |
| • Web server  | Yes  |
| • Media redundancy  | No   |
| <b>PROFINET IO Controller</b>   |  |
| <b>Services</b>   |  |
| — PG/OP communication   | Yes  |

|   |  |
|---|--|
| — Isochronous mode  | No   |
| — Direct data exchange  | No   |
| — IRT   | No   |
| — PROFINergy  | Yes; per user program  |
| — Prioritized startup   | No   |
| — Number of connectable IO Devices, max.                                      | 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  |
| — Number of connectable IO Devices for RT, max.                               | 32   |
| — of which in line, max.  | 32   |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces  |
| — Number of IO Devices per tool, max.   | 8  |
| — Updating times  | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| <b>Update time for RT</b>   |  |
| — for send cycle of 1 ms  | 1 ms to 512 ms   |
| <b>PROFINET IO Device</b>   |  |
| <b>Services</b>   |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | No   |
| — IRT   | No   |
| — PROFINergy  | Yes; per user program  |
| — Prioritized startup   | No   |
| — Shared device   | Yes  |
| — Number of IO Controllers with shared device, max.                           | 4  |
| — activation/deactivation of I-devices  | Yes; per user program  |
| — Asset management record   | Yes; per user program  |
| <b>Interface types</b>  |  |
| <b>RJ 45 (Ethernet)</b>   |  |
| • 100 Mbps  | Yes  |
| • Autonegotiation   | Yes  |
| • Autocrossing  | Yes  |
| • Industrial Ethernet status LED  | Yes  |
| <b>Protocols</b>  |  |
| PROFIsafe   | Yes; V2.4 / V2.6   |
| <b>Number of connections</b>  |  |
| • Number of connections, max.   | 192; via integrated interfaces of the CPU and connected CPs / CMs  |
| • Number of connections reserved for ES/HMI/web                               | 10   |
| • Number of connections via integrated interfaces                             | 108  |
| • Number of S7 routing paths  | 16   |
| <b>Redundancy mode</b>  |  |
| • H-Sync forwarding   | Yes  |
| <b>Media redundancy</b>   |  |
| — Media redundancy  | only via 1st interface (X1)  |
| — MRP   | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client   |
| — MRP interconnection, supported  | Yes; as MRP ring node according to IEC 62439-2 Edition 3.0   |
| — MRPD  | Yes; Requirement: IRT  |
| — Switchover time on line break, typ.   | 200 ms; For MRP, bumpless for MRPD   |
| — Number of stations in the ring, max.  | 50   |
| <b>SIMATIC communication</b>  |  |
| • S7 routing  | Yes  |
| • S7 communication, as server   | Yes  |
| • S7 communication, as client   | Yes  |
| • User data per job, max.   | See online help (S7 communication, user data size)   |
| <b>Open IE communication</b>  |  |
| • TCP/IP  | Yes  |
| — Data length, max.   | 64 kbyte   |
| — several passive connections per port, supported                             | Yes  |
| • ISO-on-TCP (RFC1006)  | Yes  |
| — Data length, max.   | 64 kbyte   |

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| <ul style="list-style-type: none"> <li>• UDP <ul style="list-style-type: none"> <li>— Data length, max.</li> <li>— UDP multicast</li> </ul> </li> <li>• DHCP</li> <li>• DNS</li> <li>• SNMP</li> <li>• DCP</li> <li>• LLDP</li> <li>• Encryption</li> </ul>  | <p>Yes</p> <p>2 kbyte; 1 472 bytes for UDP broadcast</p> <p>Yes; Max. 5 multicast circuits</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; Optional</p>   |
| <b>Web server</b>  |  |
| <ul style="list-style-type: none"> <li>• HTTP</li> <li>• HTTPS</li> </ul>  | <p>Yes; Standard and user pages</p> <p>Yes; Standard and user pages</p>  |
| <b>OPC UA</b>  |  |
| <ul style="list-style-type: none"> <li>• Runtime license required</li> <li>• OPC UA Client <ul style="list-style-type: none"> <li>— Application authentication</li> <li>— Security policies</li> <li>— User authentication</li> <li>— Number of connections, max.</li> <li>— Number of nodes of the client interfaces, recommended max.</li> <li>— Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max.</li> <li>— Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max.</li> <li>— Number of elements for one call of OPC-UA_MethodGetHandleList, max.</li> <li>— Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>— Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>— Number of registerable nodes, max.</li> <li>— Number of registerable method calls of OPC-UA_MethodCall, max.</li> <li>— Number of inputs/outputs when calling OPC-UA_MethodCall, max.</li> </ul> </li> <li>• OPC UA Server <ul style="list-style-type: none"> <li>— Application authentication</li> <li>— Security policies</li> <li>— User authentication</li> <li>— Number of sessions, max.</li> <li>— Number of accessible variables, max.</li> <li>— Number of registerable nodes, max.</li> <li>— Number of subscriptions per session, max.</li> <li>— Sampling interval, min.</li> <li>— Publishing interval, min.</li> <li>— Number of server methods, max.</li> <li>— Number of inputs/outputs per server method, max.</li> <li>— Number of monitored items, recommended max.</li> <li>— Number of server interfaces, max.</li> <li>— Number of nodes for user-defined server interfaces, max.</li> </ul> </li> </ul> | <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256</p> <p>"anonymous" or by user name &amp; password</p> <p>10</p> <p>2 000</p> <p>300</p> <p>20</p> <p>100</p> <p>1</p> <p>5</p> <p>5 000</p> <p>100</p> <p>20</p> <p>Yes; Data access (read, write, subscribe), method call, custom address space</p> <p>Yes</p> <p>Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256</p> <p>"anonymous" or by user name &amp; password</p> <p>48</p> <p>100 000</p> <p>20 000</p> <p>20</p> <p>100 ms</p> <p>200 ms</p> <p>50</p> <p>20</p> <p>2 000; for 1 s sampling interval and 1 s send interval</p> <p>10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"</p> <p>5 000</p> |
| <b>Further protocols</b>   |  |
| <ul style="list-style-type: none"> <li>• MODBUS</li> </ul>   | <p>Yes; MODBUS TCP</p>   |
| <b>Isochronous mode</b>  |  |
| <ul style="list-style-type: none"> <li>Equidistance</li> </ul>   | <p>Yes</p>   |
| <b>S7 message functions</b>  |  |
| <ul style="list-style-type: none"> <li>Number of login stations for message functions, max.</li> <li>Program alarms</li> <li>Number of configurable program messages, max.</li> </ul>  | <p>64</p> <p>Yes</p> <p>10 000; Program messages are generated by the "Program_Alarm" block,</p>   |

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|  | ProDiag or GRAPH  |
| Number of loadable program messages in RUN, max.                             | 5 000   |
| Number of simultaneously active program alarms                               |   |
| • Number of program alarms   | 800   |
| • Number of alarms for system diagnostics                                    | 200   |
| • Number of alarms for motion technology objects                             | 160   |
| <b>Test commissioning functions</b>  |   |
| Joint commission (Team Engineering)  | Yes; Parallel online access possible for up to 8 engineering systems  |
| Status block   | Yes; Up to 8 simultaneously (in total across all ES clients)  |
| Single step  | No  |
| Number of breakpoints  | 8   |
| <b>Status/control</b>  |   |
| • Status/control variable  | Yes; without fail-safe  |
| • Variables  | inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters   |
| • Number of variables, max.  |   |
| — of which status variables, max.  | 200; per job  |
| — of which control variables, max.   | 200; per job  |
| <b>Forcing</b>   |   |
| • Forcing  | Yes; without fail-safe  |
| • Forcing, variables   | peripheral inputs/outputs (without fail-safe)   |
| • Number of variables, max.  | 200   |
| <b>Diagnostic buffer</b>   |   |
| • present  | Yes   |
| • Number of entries, max.  | 3 200   |
| — of which powerfail-proof   | 500   |
| <b>Traces</b>  |   |
| • Number of configurable Traces  | 4; Up to 512 KB of data per trace are possible  |
| <b>Interrupts/diagnostics/status information</b>                             |   |
| <b>Diagnostics indication LED</b>  |   |
| • RUN/STOP LED   | Yes   |
| • ERROR LED  | Yes   |
| • MAINT LED  | Yes   |
| • STOP ACTIVE LED  | Yes   |
| • Connection display LINK TX/RX  | Yes   |
| <b>Supported technology objects</b>  |   |
| Motion Control   | Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool |
| • Number of available Motion Control resources for technology objects        | 2 400   |
| • Required Motion Control resources  |   |
| — per speed-controlled axis  | 40  |
| — per positioning axis   | 80  |
| — per synchronous axis   | 160   |
| — per external encoder   | 80  |
| — per output cam   | 20  |
| — per cam track  | 160   |
| — per probe  | 40  |
| • Positioning axis   |   |
| — Number of positioning axes at motion control cycle of 4 ms (typical value) | 7   |
| — Number of positioning axes at motion control cycle of 8 ms (typical value) | 14  |
| <b>Controller</b>  |   |
| • PID_Compact  | Yes; Universal PID controller with integrated optimization  |
| • PID_3Step  | Yes; PID controller with integrated optimization for valves   |
| • PID-Temp   | Yes; PID controller with integrated optimization for temperature  |
| <b>Counting and measuring</b>  |   |
| • High-speed counter   | Yes   |
| <b>Standards, approvals, certificates</b>                                    |   |
| <b>Highest safety class achievable in safety mode</b>                        |   |
| • Performance level according to ISO 13849-1                                 | PLe   |

|  |  |
|--|--|
| • SIL acc. to IEC 61508  | SIL 3  |
| Probability of failure (for service life of 20 years and repair time of 100 hours) |  |
| — Low demand mode: PFDavg in accordance with SIL3                                  | < 2.00E-05   |
| — High demand/continuous mode: PFH in accordance with SIL3                         | < 1.00E-09   |
| <b>Ambient conditions</b>  |  |
| Ambient temperature during operation   |  |
| • horizontal installation, min.  | -25 °C; No condensation  |
| • horizontal installation, max.  | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |
| • vertical installation, min.  | -25 °C; No condensation  |
| • vertical installation, max.  | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off |
| Ambient temperature during storage/transportation                                  |  |
| • min.   | -40 °C   |
| • max.   | 70 °C  |
| Altitude during operation relating to sea level                                    |  |
| • Installation altitude above sea level, max.                                      | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual                             |
| <b>configuration / header</b>  |  |
| configuration / programming / header   |  |
| Programming language   |  |
| — LAD  | Yes; incl. failsafe  |
| — FBD  | Yes; incl. failsafe  |
| — STL  | Yes  |
| — SCL  | Yes  |
| — GRAPH  | Yes  |
| Know-how protection  |  |
| • User program protection/password protection                                      | Yes  |
| • Copy protection  | Yes  |
| • Block protection   | Yes  |
| Access protection  |  |
| • Password for display   | Yes  |
| • Protection level: Write protection   | Yes; Specific write protection both for Standard and for Failsafe                                  |
| • Protection level: Read/write protection  | Yes  |
| • Protection level: Write protection for Failsafe                                  | Yes  |
| • Protection level: Complete protection  | Yes  |
| programming / cycle time monitoring / header                                       |  |
| • lower limit  | adjustable minimum cycle time  |
| • upper limit  | adjustable maximum cycle time  |
| <b>Dimensions</b>  |  |
| Width  | 70 mm  |
| Height   | 147 mm   |
| Depth  | 129 mm   |
| <b>Weights</b>   |  |
| Weight, approx.  | 830 g  |

**last modified:** 8/8/2023 