SIEMENS

Data sheet



SIMATIC DP, CPU 1512SP F-1 PN for ET 200SP, Central processing unit with Work memory 300 KB for program and 1 MB for data, 1st interface: PROFINET IRT with 3-port switch, 48 ns bit performance, SIMATIC Memory Card required, BusAdapter required for Port 1 and 2

General information	
Product type designation	CPU 1512SP F-1 PN
HW functional status	FS05
Firmware version	V2.9
Product function	
 I&M data 	Yes; I&M0 to I&M3
 Module swapping during operation (hot swapping) 	Yes; Multi-hot swapping
 Isochronous mode 	Yes; Only with PROFINET; with minimum OB $6x$ cycle of $625~\mu s$
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V13 SP1 Update 4 (FW V1.8) or higher
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	0.6 A
Current consumption, max.	0.9 A
Inrush current, max.	4.7 A; Rated value
l²t	0.14 A²·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	300 kbyte
• integrated (for data)	1 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes

CPU processing times	
for bit operations, typ.	48 ns
for word operations, typ.	58 ns
	77 ns
for fixed point arithmetic, typ. for floating point arithmetic, typ.	307 ns
CPU-blocks	307 118
	A OOO, Disable (OD, ED, EO, DD) and UDT-
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	Timbyto, Tot Doo man account accounty, and main old to the
Number range	0 65 535
• Size, max.	200 kbyte
FC	200 hbyte
Number range	0 65 535
• Size, max.	200 kbyte
OB	200 hbyte
• Size, max.	200 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
	20
Number of delay alarm OBsNumber of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 µs
•	
Number of process alarm OBs Number of DRV4 clarge OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; Available retentive memory for bit memories, timers, counters, DBs,
	and technology data (axes): 88 KB
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block

Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Address space per module	
Address space per module, max.	288 byte; For input and output data respectively
Address space per station	
Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048
Address space per station, max.	bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	1
Number of IO Controllers	
integrated	1
• Via CM	0
Rack	
Modules per rack, max.	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
 Quantity of operable ET 200SP modules, max. 	64
 Quantity of operable ET 200AL modules, max. 	16
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; Via CM DP module
• to DP, slave	Yes; Via CM DP module
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	Yes; via BusAdapter
1. Interface	ι ου, για υπονταμιοι
Interface types	Vac. V4 D2; ant V4 D4 and V4 D2 in Direct days D4 2 D45
• RJ 45 (Ethernet)	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
Number of ports	3; 1. integr. + 2. via BusAdapter
• integrated switch	Yes
BusAdapter (PROFINET)	Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12
Protocols	V 15.4
IP protocol	Yes; IPv4

PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
 Isochronous mode 	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s:375~\mu s,625~\mu s3~875~\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
 Isochronous mode 	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types	
• RS 485	Yes; Via CM DP module
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
SIMATIC communication	Yes
PROFIBUS DP master	
 Number of connections, max. 	48; Of which 4 each reserved for ES and HMI
 Number of DP slaves, max. 	125; In total, up to 512 distributed I/O devices can be connected via AS-i,
	PROFIBUS or PROFINET
Services	

DO/ODiti	V
— PG/OP communication	Yes
— Equidistance	No
— Isochronous mode	No
Activation/deactivation of DP slaves	Yes
Interface types	
RJ 45 (Ethernet)	· ·
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	40.40.70
Transmission rate, max.	12 Mbit/s
Protocols	V - V0 - V - V - O
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	400
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	88
Number of connections per CP/CM	32
Number of S7 routing paths	16
Redundancy mode	V
H-Sync forwarding	Yes
Media redundancy	V
— Media redundancy	Yes; only via BusAdapter
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
-	Yes
 S7 communication as server 	
S7 communication, as server S7 communication, as client	
S7 communication, as client	Yes
S7 communication, as clientUser data per job, max.	
S7 communication, as clientUser data per job, max.Open IE communication	Yes See online help (S7 communication, user data size)
S7 communication, as client User data per job, max. Open IE communication TCP/IP	Yes See online help (S7 communication, user data size) Yes
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max.	Yes See online help (S7 communication, user data size) Yes 64 kbyte
S7 communication, as client User data per job, max. Open IE communication TCP/IP — Data length, max. — several passive connections per port, supported	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006)	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max.	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 64 kbyte Yes
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max.	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP multicast	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP multicast DHCP DNS	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes
S7 communication, as client User data per job, max. Open IE communication TCP/IP — Data length, max. — several passive connections per port, supported ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. — UDP multicast DHCP DNS SNMP DCP	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
S7 communication, as client User data per job, max. Open IE communication TCP/IP — Data length, max. — several passive connections per port, supported ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. — UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS OPC UA	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
S7 communication, as client User data per job, max. Open IE communication TCP/IP — Data length, max. — several passive connections per port, supported ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. — UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS OPC UA	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 S7 communication, as client User data per job, max. Open IE communication TCP/IP — Data length, max. — several passive connections per port, supported ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. — UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS OPC UA Runtime license required OPC UA Client 	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast OHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS OPC UA Runtime license required OPC UA Client Application authentication	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS OPC UA Runtime license required OPC UA Client	Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

— User authentication	"anonymous" or by user name & password
— Number of connections, max.	4
 Number of nodes of the client interfaces, recommended max. 	1 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
Number of sessions, max.	32
 Number of accessible variables, max. 	50 000
 Number of registerable nodes, max. 	10 000
 Number of subscriptions per session, max. 	20
 — Sampling interval, min. 	100 ms
 — Publishing interval, min. 	500 ms
 Number of server methods, max. 	20
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	1 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	1 000
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes; without fail-safe
 Variables 	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
 Number of variables, max. 	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes; without fail-safe
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Voc
L	TES
 Number of entries, max. 	Yes 1 000

— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Monitoring of the supply voltage (PWR-LED) 	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	800
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per positioning axis — per synchronous axis	160
— per synchronous axis — per external encoder	80
— per external encoder — per output cam	20
— per output cam — per cam track	160
— per can track — per probe	40
Positioning axis	
Number of positioning axes at motion control cycle	5
of 4 ms (typical value) — Number of positioning axes at motion control cycle	10
of 8 ms (typical value)	
Controller	Veg. Universal DID controller with integrated entireization
PID_Compact PID_3Cters	Yes; Universal PID controller with integrated optimization
PID_3Step PID_Torre	Yes; PID controller with integrated optimization for valves
PID-Temp Counting and managing	Yes; PID controller with integrated optimization for temperature
Counting and measuring • High-speed counter	Yes
Standards, approvals, certificates	165
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	
Low demand mode: PFDavg in accordance with	< 2.00E-05
SIL3	
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	-25 °C; No condensation
 horizontal installation, max. 	00 °C
 vertical installation, min. 	-25 °C; No condensation
vertical installation, max.	50 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes

Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Write protection for Failsafe 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
 lower limit 	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	310 g

8/8/2023

last modified: